



**Gapper is used to close and set gaps to a desired dimension on automotive style spark plugs.**

1. Remove the spark plug holder from main body.
2. Insert spark plug into the recessed end of spark plug holder. With spark plug in holder, insert assembly back into the main body. The spark plug electrode should rest in the steel push block with ground strap of spark plug pointing upwards.
3. Gently turn the knurled knob with screw clockwise to take up all slack in the main body.
4. With spark plug in main body and electrode facing upwards, insert the desired thickness feeler gauge between ground strap and electrode.
5. Turn the knurled knob with screw clockwise and tighten until feeler gauge is snug between the ground strap and electrode. The gap is now set according to the feeler gauge thickness.
6. Turn the knurled knob with screw counterclockwise to release pressure on spark plug holder and remove spark plug holder from main body with spark plug.
7. Remove spark plug from the spark plug holder. Gapping is now complete.

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